



Standard for clean air

Safeguarding the environment

Environmental protection as tradition

As a developer and manufacturer of filtration systems environmental questions have always been component of the solutions we have been offering our customers for many years. Until today, we basically concentrated on the optimal separation of particles from polluted air to create clean working conditions and

processes. However, aspects for the careful treatment with nature's resources attract more and more interest.

Our above-average engagement for environmental protection besides our own production is also reflected in facility management. This is not only

a question of efficient manufacturing and lean production but also of unpolluted workrooms as well as saving of energy and resources.

Our label Green Balance

A company's future can only be safeguarded if the company itself participates in the effective safeguarding of essentially needed resources by intelligent solutions. With GREEN BALANCE Keller Lufttechnik GmbH + Co. KG is committed to reliable, far-sighted treatment of all resources - bringing into line technological progress, operational issues and social targets in order to protect the environment.



In-house photovoltaic system

Since June 2007, with our solar system, we have been producing more environmentally friendly power than we need for our own production purposes. This is a positive and desired contribution to our life cycle assessment. In 2009, a second photovoltaic

system was installed on another plant roof. Together both systems are one of the largest rooftop photovoltaic systems in our region, and at 356 kWp they speak for themselves.



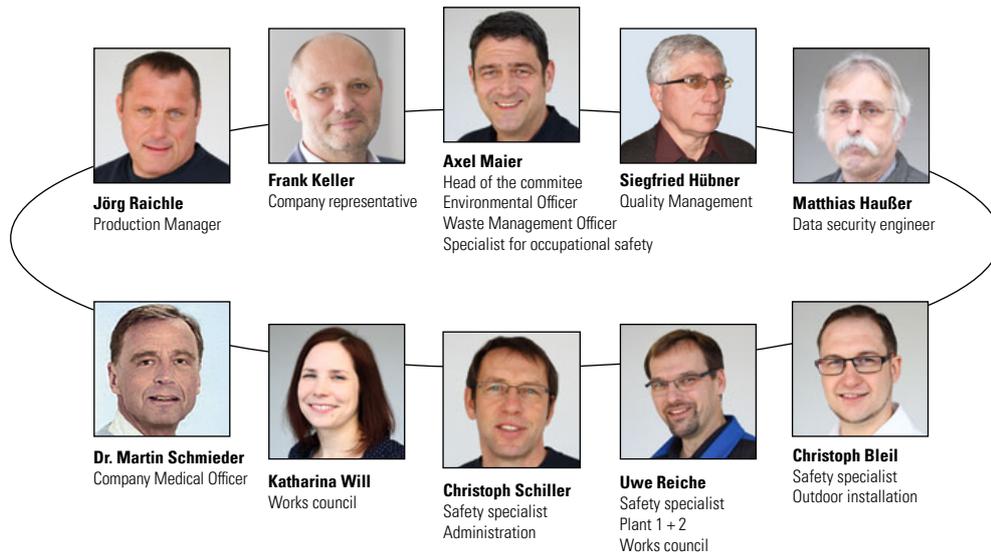
Our own photovoltaic system annually saves 215 tons CO₂.

Our contribution to environmental protection



Committee „Occupational Safety, Environmental protection and Plant Security“ (AUW)

All external appointees as well as volunteer representatives are combined in this committee. At least once per quarter it deals i.a. with subjects concerning environmental protection. In the past, we initiated and adopted a large number of measures for environmental protection.



ÖKOPROFIT Saving the environment – saving money

The “Green Balance” label is applied to all Keller products which contribute to environmental safety and the protection of natural resources. The company board has voluntarily adopted “Green Balance” and joined the project ÖKOPROFIT 2013. It is a collaboration between local environmental authorities and local industrialists with the aim of reducing operating costs and preserving resources.

Ökoprofit consultants communicate the implementation of cleaner production practices through workshops and consulting services.

Keller’s focus has been on more efficient use of energy and water as well as on waste reduction. In 2013 we already saved 19 tons of CO₂ and 28,000.00 EUR

Keller has also instituted its own “environmental police” – a team of apprentices to inform and motivate their colleagues. The project can only be successful if everyone contributes and adopts improved practices. At the end of the year, companies are inspected and commended for their efforts.



Keller environmental police.

Certification



In February 2014, Keller was certified as an **ÖKOPROFIT** plant based on a list of criteria and pricing for our services.

In February of 2015 we took the next step forward, and proudly achieved successful environmental certification in accordance with **DIN ISO 14001**.

In December 2016, our energy management system was certified in accordance with **DIN ISO 50001**.

In July of 2017, our innovative HydronPlus won the **Environmental Technology Award at Baden Württemberg 2017** in the category of emissions reduction, treatment and separation.



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